

GRINDING MACHINE

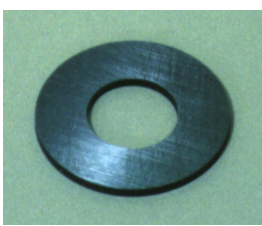
Model:
Double Disc Surface Grinder (Vertical Spindle
Type)
KVD-450

No. VD103
Date 1997/ 3/ 25



Work Configuration : < WASHER >

Blank Size : $\phi 34 \times 2.03^t$ mm



Material	SUJ-2
Parallelism \parallel	0.5~1.0 μ m
Flatness \square	0.5~2.0 μ m
Surface Roughness	0.336~0.751 μ mRz
Stock Removal	0.03 mm Both faces
Cycle Time	1.0 sec./pc.

Grinding Method (Feed System) : Rotary Carrier Type

