

Surface

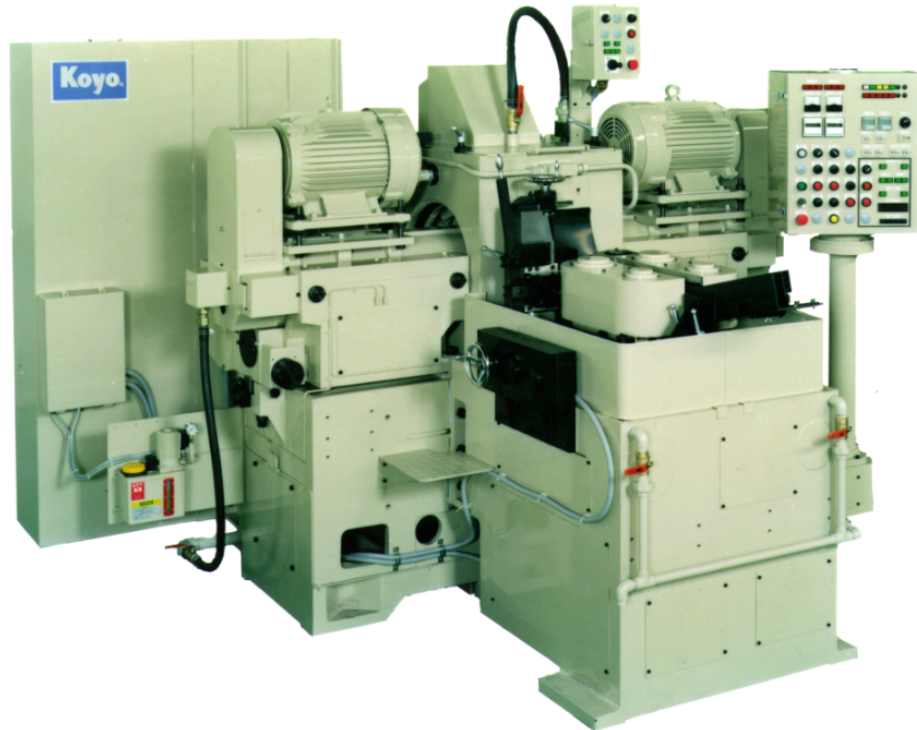
GRINDING MACHINE

Model : Double Disc
Surface Grinder (Horizontal Spindle Type)

HD5T

No. HD102

Date 1997/ 3/ 25



Work Configuration : < Inner Rings of Bearing >

Blank Size : $\phi 45 \times \phi 35 \times 17^t$ mm



Material	SUJ-2
Parallelism \parallel	Max. 2.0 μm
Flatness \square	0.2~0.4 μm
Surface Roughness	0.329~0.742 μmRz
Stock Removal	0.2 mm Both faces
Cycle Time	—

Grinding Method (Feed System) : Throught-Feed Type

