

# Surface

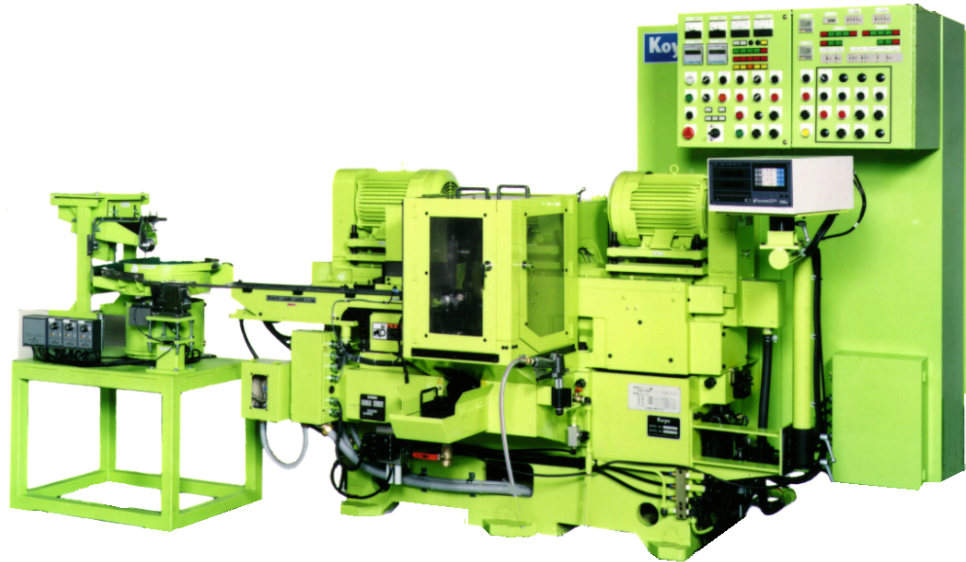
GRINDING MACHINE

Model : Double Disc  
Surface Grinder (Horizontal Spindle Type)

## HD3C

No. HD103

Date 1997/ 3/ 25



Work Configuration : < VANE >

Blank Size :  $13 \times 8 \times 1.6^t$  mm



Material	SKH-9
Parallelism $\parallel$	0.5~1.0 $\mu\text{m}$
Flatness $\square$	0.5 $\mu\text{m}$
Surface Roughness	0.173~0.193 $\mu\text{mRa}$
Stock Removal	0.4 mm Both faces
Cycle Time	2.0 sec.

Grinding Method (Feed System) : Rotary Carrier Type

