

Surface

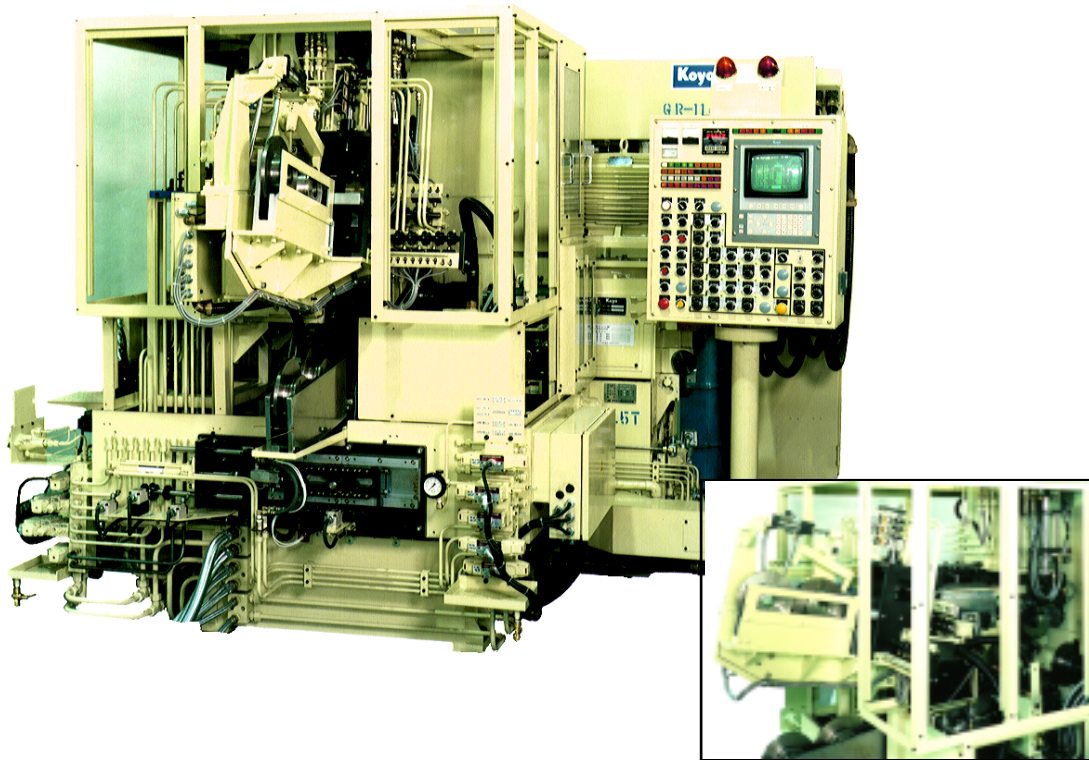
GRINDING MACHINE

Model : Double Disc
Surface Grinder (Horizontal Spindle Type)

HD5G

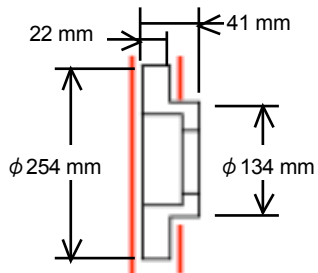
No. HD104

Date 1997/ 3/ 25



Work Configuration : < DISK BRAKE >

Blank Size :



Material	FC-20
Parallelism //	30~40 μm
Circular Runout ↗	10~25 μm
Surface Roughness	3.042~6.416 μmRz
Stock Removal	0.15 mm Both faces
Cycle Time	26 sec.

Grinding Method (Feed System) : Gun Feed Type

