

# Surface

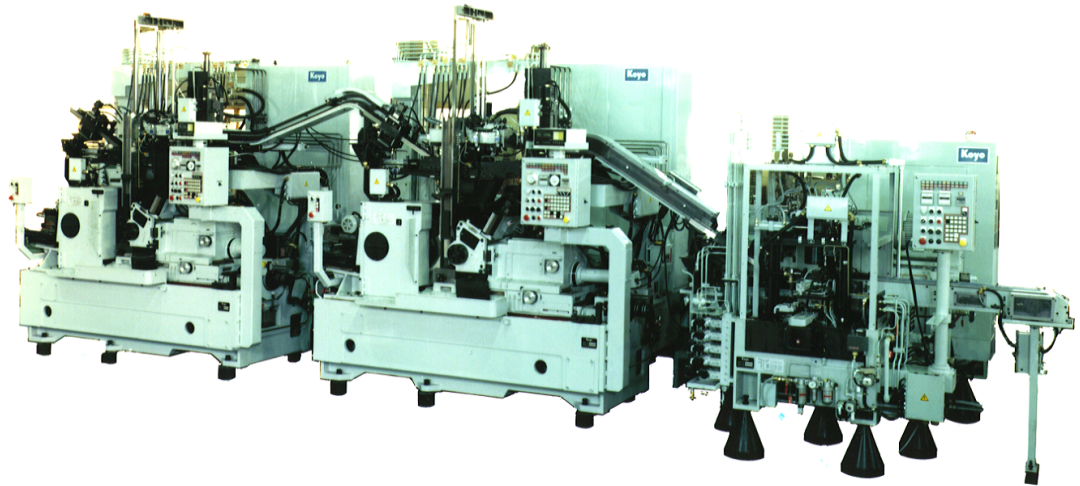
GRINDING MACHINE

Model : Double Disc  
Surface Grinder (Horizontal Spindle Type)

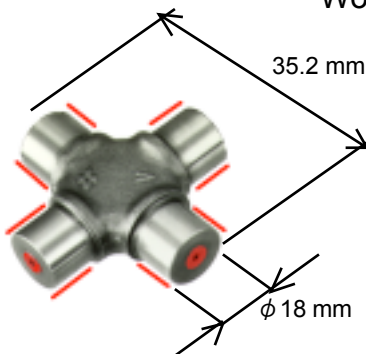
## HD3G

No. HD101

Date 1997/ 3/ 25



Work Configuration : < SPIDER >



Material	SCM20
Squareness $\perp$	4 $\mu\text{m}$
Position $\oplus$	46 $\mu\text{m}$
Surface Roughness	1.6~2.1 $\mu\text{mRz}$
Stock Removal	0.37 mm Side face
Cycle Time	22.0 sec./pc.

Grinding Method (Feed System) : Gun Feed Type