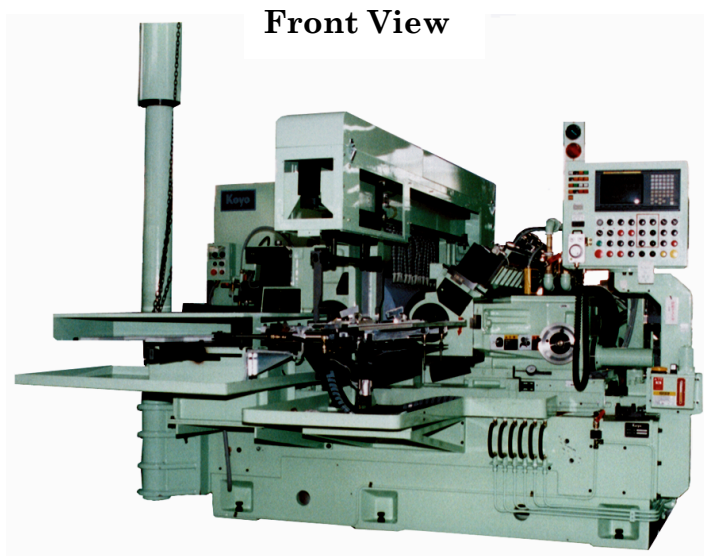
	CENTERLESS GRINDING MACHINE	Model: KC800IN	No. C244
			KC823



Work Configuration: **Steering Rack**
 Blank Size: $\phi 26 \times 626$ mm



Material	S45CS1-QD
Roundness	0.6 ~ 1.45 μ m
Cylindricity 円筒度	5 μ m/600mm
Surface Finish	0.26 ~ 0.29mmRa
Stock Removal	MAX.0.26mmDIA.
Hardness 硬度	HRc
Size Variation 寸法バラツキ	8 μ m/18pcs
曲がり	MAX.29 μ m
Cycle Time	36sec./pc.

Specifications

Grinding Capacity 加工範囲		Grinding Wheel	Regulating Wheel	G.W.Motor	Machine Weight
Outer Diameter	In-feed Work Length	O.D × Width	O.D × Width	研削といし軸用	機械重量
$\phi 5 \sim \phi 150$ mm	Max.805mm	$\phi 610 \times 810$ mm	$\phi 380 \times 810$ mm	37kW-4P	Approx.12000kg

Special Equipment

Horizontal/vertical loading/ unloading unit	
1axis CNC control system	

Remark