

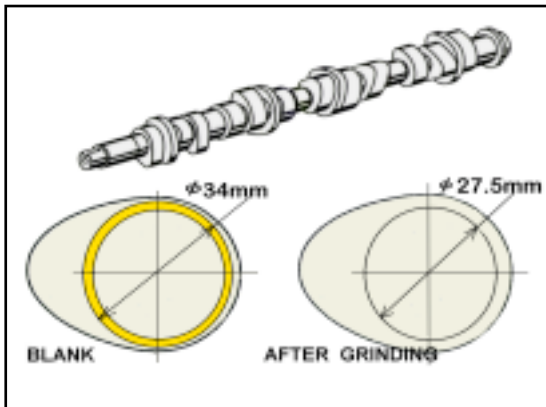
**C**ENTERLESS  
GRINDING MACHINE

Model:  
**KC-500**

No. C 2 2 6  
Date 1996/09/05



Work Configuration : < CAM SHAFT >



Material	UNMACHINED CAST IRON
Roundness $\bigcirc$	6.2~21.5 $\mu\text{m}$
Cylindricity $\text{cyl}$	
Surface Roughness	1.71~4.84 $\mu\text{mRa}$
Stock Removal	6.5 mmDIA.
Cycle Time	33 sec./p.c.

Remark:

Ö@Work

Cam shaft for automobile engine, rough grinding of bearing journals

ÖA Machine Specification

Form for heavy grinding, seven axis CNC In-feed

Stock Removal 6.5 mm casting blank (UN-MACHINED CAST RON).

③ Grinding cycle 23sec/pc.(loading 10sec, operation cycle time 33sec)