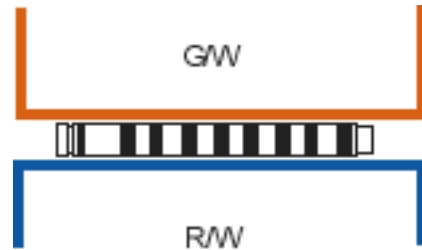
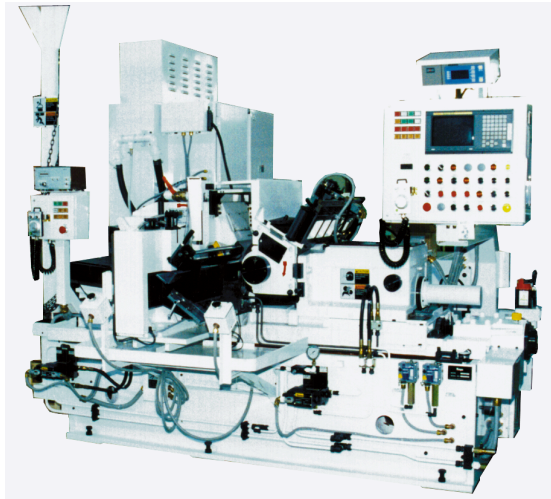
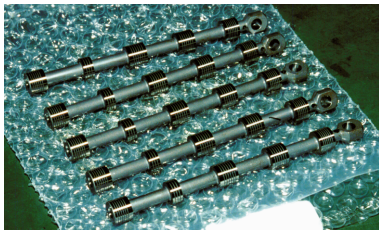
	CENTERLESS GRINDING MACHINE	Model: KC300IN	No. C251
			KC831

Front View



Work piece: **Valve Spool** (航空機用)
Blank Size: $\phi 20 \times 216$ mm



Material	SUJ-2 (52100)
Roundness	0.5~0.85 μ m
Cylindricity	Max.2.0 μ m
Surface Finish	0.09~0.11 μ mRa
Stock Removal	0.05mmDIA.
Hardness 硬度	HRc56~59
Size Tolerance 寸法バラツキ	2.5 μ m/5pcs.
Cycle Time	20.2sec./pc.

Specifications

Grinding Capacity加工範囲		Grinding Wheel	Regulating Wheel	G.W.Motor	Machine Weight
Outer Diameter	In-feed Work Length	O.D×Width	O.D×Width	研削といし軸用	機械重量
1.6~ ϕ 120mm	Max.300mm	ϕ 610×305mm	ϕ 330×305mm	15kW-4P	Approx. 7000kg

Special Equipment

Remark