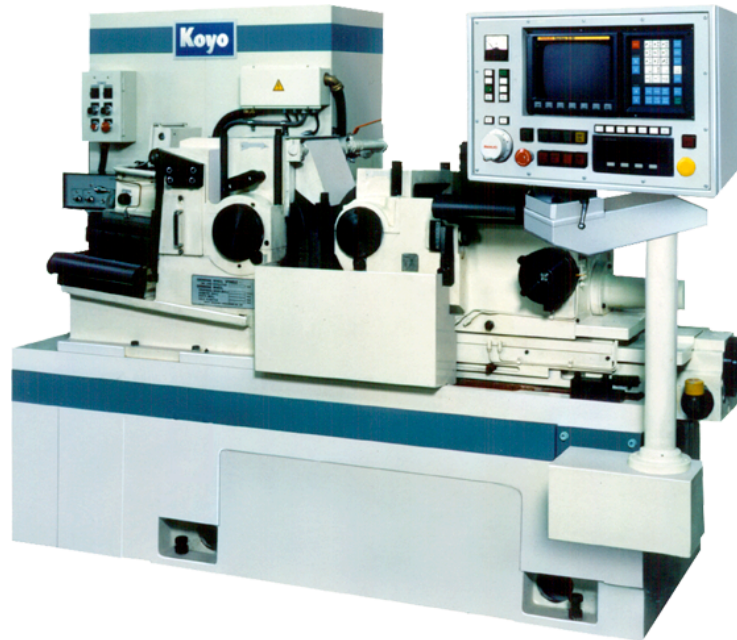


CENTERLESS
GRINDING MACHINE

Model:
4520C

No. C232
Date 1998/06/10



Work Configuration : < Valve Spools >

Blank Size :
 $\phi 14 \times 188.5^L$ mm



Material	Cr. (SCM415)
Roundness \bigcirc	0.2~0.4 μ m
Cylindricity ϕ	Max.0.9 μ m
Surface Roughness	0.82~0.97 μ mRz
Stock Removal	0.02mmDIA.
Cycle Time	13sec./pc.

Grinding Method : In-Feed Type

